

50

DART AEROSPACE LTD	Work Order:	21833
Description: Latch Assembly	Part Number:	D2586
Drawing: D2586 Rev C1	Qty:	98 100


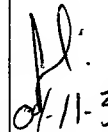
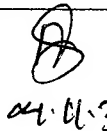
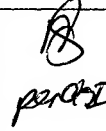
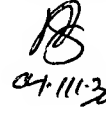
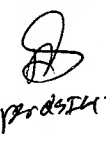
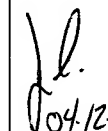
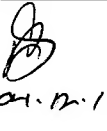


Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	HA	04.11.04	100
2	PURCHASING	Issue P/O: 2007098 Possible Supplier: Southco, P/N: C2-32-25 Certification Required	HA	04.11.05	100
3	RECEIVING	Receive and Inspect for transit damage Attach certification	HA	04.11.17	100
4	STORES	1. Stock Keys as: C2-32-25 Keys 2. Discard hardware	HA	04.11.17	100
5	STORES	Pick: Qty Part Number Description Batch 1 D3015-7 Lock Nut B21161/B21578A/	HA	04.11.17	100
6	METAL	Drill Hole to 0.191"	HA	04.11.30	98 PTO
7	METAL	Counterface as per Dwg D2586	HA	04.12.17	98 PTO
8	METAL	Assemble Lock Nut to Hinge Leave Latch Unlocked	HA	04.12.17	98
9	QC	Inspect Level 5	HA	04.12.20	98
10	STORES	Identify and Stock	HA	04.12.20	98
11	EXPEDITING	Close W/O Inspect level 21 Cost / Part: 16.95 54C 04/12/21 (98) 16.98	HA	05.01.06	98

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	98.04.16	Re-format	KB	
C	99.04.23	Re-format	DM	
D	01.08.24	Added D3015-7 nut	SM	
E	02.01.31	Added Inspect level 21	NG	

RELEASED

02/01/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
04-11-30	6	1 Piece Damaged Reject during machining	 per design	destroy reject it	 04-11-30	 04-11-30	 per design	 04-11-30
04-12-17	7	1 Piece Damaged during machining reject	 per design	destroy	 04-12-17	 04-12-17	 per design	 04-12-17

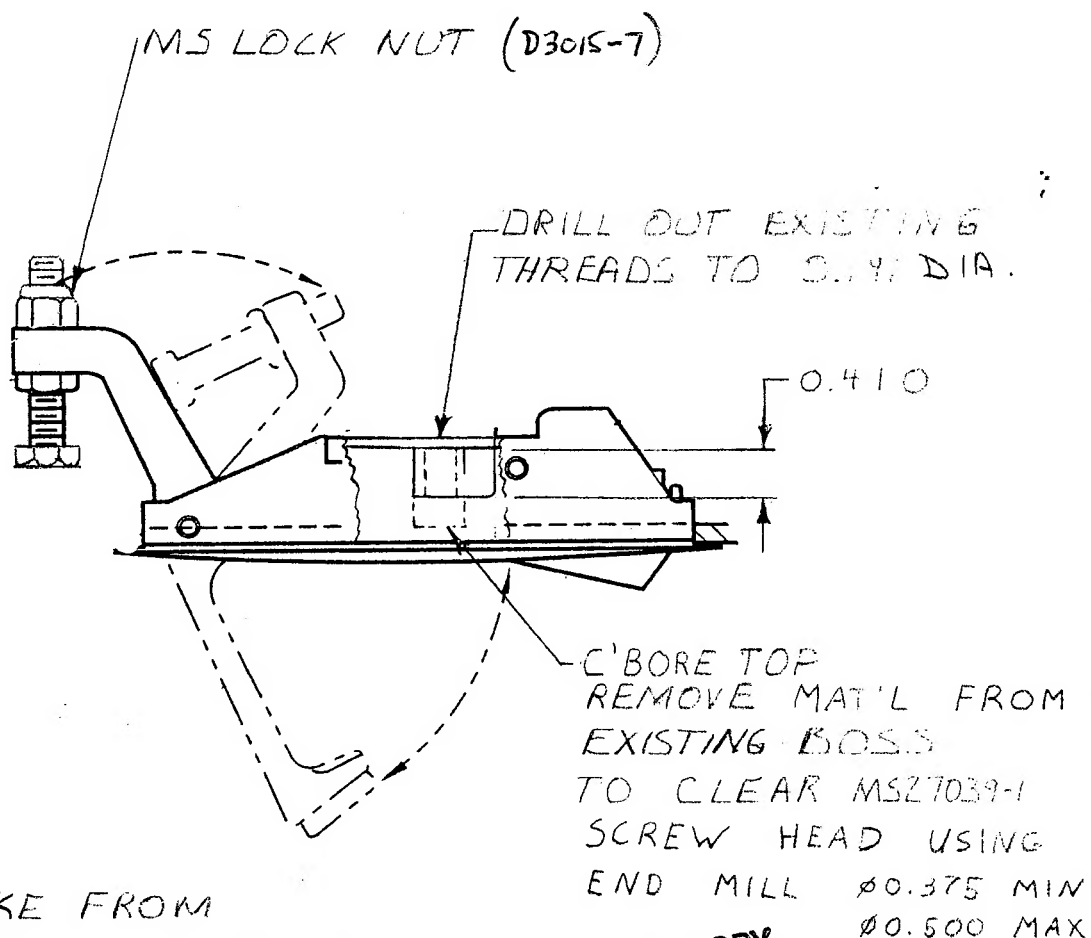
Part No: DZ586 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05.01.06

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED JA	APPROVED JA	DRAWING NO. D2586	REV C SHEET 1 OF 1
DATE 97.09.03		TITLE DOOR LATCH	SCALE NTS
A	96.07.15	NEW ISSUE	
B	97.07.23	CHANGED C'BORE DEPTH	
C	97.09.03	REVISED C'BORE DEPTH	
CI	CP 01.06.27	ADD 3015-7 P/N	

RELEASED
97/09/04 KE
TSA A364

NOTE: MAKE FROM
SOUTHCO PART# C2-32-25

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21833

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 02, 2004
02:36 pm

Work Order No : 0021833
Project Name : D2586
Project For : WK450
Work Order Type : Main
Main WO Number :
House Part Number : D2586
Description : Door Latch
Manufactured : Yes
Amount Req'd : 100
Amount Done : 0
Start Date : 11-02-04
Est Finish Date : 12-04-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1

Trans Continental Hardware
1370 William St. Suite 4
Buffalo, New York 14206

Trans Continental Hardware
10552 King William Drive
Dallas, TX 75220

1-800-466-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: 11/17/2004

Customer Name: DART AEROSPACE LTD

Customer P.O. No.: 22428

TCH Order No.: 54536

Invoice No.: 67391

Date shipped: 11/16/2004

TCH Part No.: 555-C23225

Item Description: BLACK LATCH RAISED TRIGGER WITH LOCKING MECH.

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature:

A handwritten signature in dark ink, appearing to read "M. Linaud", written over a horizontal line.

Title:

BILINGUAL CUSTOMER SERVICE ASSOCIATE

613-682-1053